



FW-KCM N&A Kahlua & Cream Type Flavor

Flavor West Manufacturing, LLC.

Version No: 1.1
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 09/21/2021
Print Date: 09/21/2021
Initial Date: 09/21/2021
L.GHS.U.S.A.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	FW-KCM N&A Kahlua & Cream Type Flavor
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the manufacturer/importer

Registered company name	Flavor West Manufacturing, LLC.
Address	29400 Hunco Way, Lake Elsinore CA 92530 United States
Telephone	(951) 893-5120
Fax	(714) 276-1621
Website	www.FlavorWest.com
Email	Flavor@FlavorWest.com

Emergency telephone number

Association / Organisation	Chemwatch
Emergency telephone numbers	see below
Other emergency telephone numbers	see below

CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
877 715 9305	+612 9186 1132	Not Available

Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

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GHS Classification	Eye Irritation Category 2A,
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Label elements

GHS label elements	
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SIGNAL WORD	WARNING
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Hazard statement(s)

H319	Causes serious eye irritation
H227	Combustible liquid

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
57-55-6	80-90	<u>propylene glycol</u>
64-17-5	1-5	<u>ethanol</u>
100-51-6	1-5	<u>benzyl alcohol</u>
121-32-4	1-5	<u>ethyl vanillin</u>
121-33-5	1-5	<u>vanillin</u>
598-82-3	1.15	lactic acid

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	If this product comes in contact with the eyes:
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	<ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

- ▶ Polyethylene glycols are generally poorly absorbed orally and are mostly unchanged by the kidney.
- ▶ Dermal absorption can occur across damaged skin (e.g. through burns) leading to increased osmolality, anion gap metabolic acidosis, elevated calcium, low ionised calcium, CNS depression and renal failure.
- ▶ Treatment consists of supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

Propylene glycol is primarily a CNS depressant in large doses and may cause hypoglycaemia, lactic acidosis and seizures.

- ▶ The usual measures are supportive care and decontamination (Ipecac/ lavage/ activated charcoal/ cathartics), within 2 hours of exposure should suffice.
- ▶ Check the anion gap, arterial pH, renal function and glucose levels.

Ellenhorn and Barceloux: Medical Toxicology

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

	<ul style="list-style-type: none"> ▶ Alcohol stable foam. ▶ Dry chemical powder. ▶ BCF (where regulations permit). ▶ Carbon dioxide.
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Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

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Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. 				
Major Spills	Chemical Class: alcohols and glycols For release onto land: recommended sorbents listed in order of priority.				
	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
	LAND SPILL - SMALL				
	cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
	sorbent clay - particulate	2	shovel	shovel	R, I, P
	wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
	treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
	foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT
	LAND SPILL - MEDIUM				
cross-linked polymer - particulate	1	blower	skidloader	R, W, SS	
polypropylene - particulate	2	blower	skidloader	W, SS, DGC	
sorbent clay - particulate	2	blower	skidloader	R, I, W, P, DGC	
polypropylene - mat	3	throw	skidloader	DGC, RT	
expanded mineral - particulate	3	blower	skidloader	R, I, W, P, DGC	
polyurethane - mat	4	throw	skidloader	DGC, RT	
Legend DGC: Not effective where ground cover is dense R; Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT: Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988 Moderate hazard. <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. 					
Personal Protective Equipment advice is contained in Section 8 of the MSDS.					

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> ▶ Material is hygroscopic, i.e. absorbs moisture from the air. Keep containers well sealed in storage. ▶ Store in original containers. ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water. Alcohols

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- ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- ▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- ▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**Control parameters****OCCUPATIONAL EXPOSURE LIMITS (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	ethanol	Ethyl alcohol (Ethanol)	1900 mg/m3 / 1000 ppm	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	ethanol	Ethanol	Not Available	1000 ppm	Not Available	TLV® Basis: URT irr
US NIOSH Recommended Exposure Limits (RELs)	ethanol	Alcohol, Cologne spirit, Ethanol, EtOH, Grain alcohol	1900 mg/m3 / 1000 ppm	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
propylene glycol	Propylene glycol; (1,2-Propanediol)	30 mg/m3	1300 mg/m3	7900 mg/m3
ethanol	Ethyl alcohol; (Ethanol)	Not Available	Not Available	Not Available
benzyl alcohol	Benzyl alcohol	30 ppm	49 ppm	49 ppm
vanillin	Vanilin	10 mg/m3	10 mg/m3	310 mg/m3

Ingredient	Original IDLH	Revised IDLH
propylene glycol	Not Available	Not Available
ethanol	15,000 ppm	3,300 [LEL] ppm
benzyl alcohol	Not Available	Not Available
ethyl vanillin	Not Available	Not Available
vanillin	Not Available	Not Available

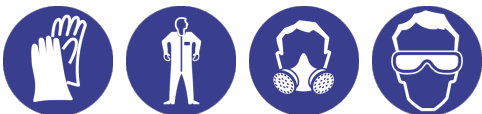
MATERIAL DATA

For ethanol:

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)

Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects. Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness. Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	

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Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
VITON	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant.

Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1 P2	-
up to 50	1000	-	A-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	A-2 P2
up to 100	10000	-	A-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand
 A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Clear amber liquid		
Physical state	Liquid	Relative density (Water = 1)	1.03
Odour	Characteristic	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available

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Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°F)	>199.4	Taste	Kahlua
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p>
Ingestion	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Ingestion of propylene glycol produced reversible central nervous system depression in humans following ingestion of 60 ml. Symptoms included increased heart-rate (tachycardia), excessive sweating (diaphoresis) and grand mal seizures in a 15 month child who ingested large doses (7.5 ml/day for 8 days) as an ingredient of vitamin preparation.</p> <p>Excessive repeated ingestions may cause hypoglycaemia (low levels of glucose in the blood stream) among susceptible individuals; this may result in muscular weakness, incoordination and mental confusion.</p>
Skin Contact	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>The material may produce moderate skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> ▶ produces moderate inflammation of the skin in a substantial number of individuals following direct contact and/or ▶ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis.</p>
Eye	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Irritation of the eyes may produce a heavy secretion of tears (lachrymation).</p>
Chronic	<p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p>

Continued...

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	<p>There exists limited evidence that shows that skin contact with the material is capable either of inducing a sensitisation reaction in a significant number of individuals, and/or of producing positive response in experimental animals.</p> <p>Long-term exposure to ethanol may result in progressive liver damage with fibrosis or may exacerbate liver injury caused by other agents.</p> <p>Repeated ingestion of ethanol by pregnant women may adversely affect the central nervous system of the developing foetus, producing effects collectively described as foetal alcohol syndrome.</p>
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FW-KCM N&A Kahlua & Cream Type Flavor	TOXICITY	IRRITATION
	Not Available	Not Available

propylene glycol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 100 mg - mild
	Oral (rat) LD50: 20000 mg/kgd ^[2]	Eye (rabbit): 500 mg/24h - mild
		Skin(human):104 mg/3d Intermit Mod
		Skin(human):500 mg/7days mild

ethanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 17100 mg/kg ^[1]	Eye (rabbit): 500 mg SEVERE
	Inhalation (rat) LC50: 64000 ppm/4h ^[2]	Eye (rabbit):100mg/24hr-moderate
	Oral (rat) LD50: >11872769 mg/kg ^[1]	Skin (rabbit):20 mg/24hr-moderate
	Skin (rabbit):400 mg (open)-mild	

benzyl alcohol	TOXICITY	IRRITATION
	dermal (rat) LD50: 1000000 ppm/90M ^[2]	Eye (rabbit): 0.75 mg open SEVERE
	Inhalation (rat) LC50: >4.178 mg/L/4h ^[2]	Skin (man): 16 mg/48h-mild
	Oral (rat) LD50: 1560 mg/kg ^[2]	Skin (rabbit):10 mg/24h open-mild

ethyl vanillin	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >7940 mg/kg ^{*[2]}	* [Monsanto]
	Oral (rat) LD50: 1590 mg/kg ^{*[2]}	Eye (rabbit): 1.0/110.0 *
		Skin (rabbit): 0.3/8.0 slight *

vanillin	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Oral (rat) LD50: 1400 mg/kg ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

FW-KCM N&A Kahlua & Cream Type Flavor	<p>No significant acute toxicological data identified in literature search.</p> <p>The acute oral toxicity of propylene glycol is very low, and large quantities are required to cause perceptible health damage in humans. Serious toxicity generally occurs only at plasma concentrations over 1 g/L, which requires extremely high intake over a relatively short period of time. It would be nearly impossible to reach toxic levels by consuming foods or supplements, which contain at most 1 g/kg of PG.</p>
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PROPYLENE GLYCOL	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>The acute oral toxicity of propylene glycol is very low, and large quantities are required to cause perceptible health damage in humans.</p>
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ETHANOL	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the</p>
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	epidermis.
BENZYL ALCOHOL	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>For benzyl alkyl alcohols: Unlike benzylic alcohols, the beta-hydroxyl group of the members of this cluster is unlikely to undergo phase II metabolic activation.</p>
ETHYL VANILLIN	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.</p>
VANILLIN	<p>For certain benzyl derivatives: All members of this group (benzyl, benzoate and 2-hydroxybenzoate (salicylate) esters) contain a benzene ring bonded directly to an oxygenated functional group (aldehyde or ester) that is hydrolysed and/or oxidised to a benzoic acid derivative. As a stable animal metabolite, benzoic acid derivatives are efficiently excreted primarily in the urine. These reaction pathways have been reported in both aquatic and terrestrial species. The similarity of their toxicologic properties is a reflection their participation in these common metabolic pathways.</p> <p>Miosis, somnolence, muscle weakness, coma, respiratory stimulation, maternal effects involving ovaries, fallopian tubes, uterus, cervix and vagina recorded.</p>

Acute Toxicity	⊖	Carcinogenicity	⊖
Skin Irritation/Corrosion	⊖	Reproductivity	⊖
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	⊖
Respiratory or Skin sensitisation	⊖	STOT - Repeated Exposure	⊖
Mutagenicity	⊖	Aspiration Hazard	⊖

Legend: ✓ – Data required to make classification available
 ✗ – Data available but does not fill the criteria for classification
 ⊖ – Data Not Available to make classification

CMR STATUS

CARCINOGEN	ethanol	US Environmental Defense Scorecard Suspected Carcinogens	IARC HAZMAP, NTP-C
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SECTION 12 ECOLOGICAL INFORMATION**Toxicity****NOT AVAILABLE**

Ingredient	Endpoint	Test Duration	Effect	Value	Species	BCF
propylene glycol	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
ethanol	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
benzyl alcohol	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
ethyl vanillin	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
vanillin	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Propylene glycol is known to exert high levels of biochemical oxygen demand (BOD) during degradation in surface waters. This process can adversely affect aquatic life by consuming oxygen needed by aquatic organisms for survival. Large quantities of dissolved oxygen (DO) in the water column are consumed when microbial populations decompose propylene glycol.

Sufficient dissolved oxygen levels in surface waters are critical for the survival of fish, macro-invertebrates, and other aquatic organisms.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
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Continued...

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propylene glycol	LOW	LOW
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
benzyl alcohol	LOW	LOW
ethyl vanillin	LOW	LOW
vanillin	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
propylene glycol	LOW (BCF = 1)
ethanol	LOW (LogKOW = -0.31)
benzyl alcohol	LOW (LogKOW = 1.1)
ethyl vanillin	LOW (LogKOW = 1.58)
vanillin	LOW (LogKOW = 1.21)

Mobility in soil

Ingredient	Mobility
propylene glycol	HIGH (KOC = 1)
ethanol	HIGH (KOC = 1)
benzyl alcohol	LOW (KOC = 15.66)
ethyl vanillin	LOW (KOC = 70.92)
vanillin	LOW (KOC = 38.45)

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p>
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SECTION 14 TRANSPORT INFORMATION**Labels Required**

Marine Pollutant	NO
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Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Source	Ingredient	Pollution Category
IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk	benzyl alcohol	Y

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture**

propylene glycol(57-55-6) is	"US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)", "US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values", "US AIHA Workplace Environmental Exposure Levels (WEELs)", "US Spacecraft
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Continued...

FW-KCM N&A Kahlua & Cream Type Flavor

found on the following regulatory lists	Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
ethanol(64-17-5) is found on the following regulatory lists	"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Idaho - Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV) - Carcinogens", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Michigan Exposure Limits for Air Contaminants", "US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Mutagens", "US - Alaska Limits for Air Contaminants", "US NIOSH Recommended Exposure Limits (RELs)", "US - Washington Permissible exposure limits of air contaminants", "US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US - Minnesota Permissible Exposure Limits (PELs)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US OSHA Permissible Exposure Levels (PELs) - Table Z1", "US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Carcinogens"
benzyl alcohol(100-51-6) is found on the following regulatory lists	"US AIHA Workplace Environmental Exposure Levels (WEELs)", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
ethyl vanillin(121-32-4) is found on the following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
vanillin(121-33-5) is found on the following regulatory lists	"US AIHA Workplace Environmental Exposure Levels (WEELs)", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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